



## ZSR Integrated Soft starter

### By Industry

Fan  
Blender  
Pump  
Crusher  
Compressor  
Conveyor belt  
Pulping machine  
Etc.

### Selection Guide

1. Bypass built-in
2. Multiple protections
3. Space saving
4. Three-phase control
5. Optional communication
6. Easy to control



# ZSR Integrated Soft starter

Based on our rich experience in industry application and deep understanding of customers' needs, ZSR series soft starter, an overall digital intelligent motor controller and motor protector has been developed. It can control the motor to start and stop at a smoothly changing speed, it also offers the best protection to motor and itself. It is a better control method to replace the traditional  $\Delta$ -Y motor start and auto transformer start controls.

It adopts RS485 communication interface, supporting Modbus protocol. It is suited for industrial bus monitoring and control, and widely used on textile, metallurgy, petroleum, chemical industry, water treatment, shipping, transportation, medicine, food processing, mining and mechanical equipment.

New functions are added to improve the reliability and convenience for customer applications.



## Functions:

- Start/stop slope and voltage set by 3 different potentiometer built-in
- By pass relay built-in, No need for extra contactor
- Voltage slope start-up mode
- The output torque can be maintained during the stop process (Continuous torque control) , prevent water hammer effect
- External  $\Delta$  - Y Wiring mode
- Real-time data of communication(A,B,C phase current, average current) \*1
- Reading history fault records by communication ( 10 history log)\*1
- The statistics data can be read by modbus communication.\*1
- Protections:
  - 1) Overcurrent protection
  - 2) Over load protection with classes 10A, 10, 20 and 30
  - 3) Three phase current imbalance protection
  - 4) No voltage/Missing phase protection
  - 5) Phase sequence protection
  - 6) SCR overheating protection
- 1 start/stop Digital Input
- Communication Interface. \*1
- Option Build In start/stop switch \*2
- 2 Output relay(running relay, trip relay)

Note\*1: **Option**,only if select the RS-485 communication interface with the function.

Note\*2: The function is available by using optional ZSR switch on operating panel.

## Features:

- |                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Three-Phase control</li> <li>• Optional main voltage 220/400/500 VAC</li> <li>• Wide Range Control Voltage 100 - 240VAC, 50/60 Hz</li> <li>• Optional Control voltage 24VDC</li> <li>• Rated current 1.5-150A</li> <li>• Control Board Enhanced Coating</li> <li>• Integrate construction. Protection grade IP21.</li> </ul> | <ul style="list-style-type: none"> <li>• Direct Potentiometer Setting, Easy To Use.</li> <li>• All Range Bypass Built in, Easy To Install,</li> <li>• Reduce Energy Consumption.</li> <li>Optional Modbus RTU for monitoring.</li> <li>• Most of communication protocols supported.</li> <li>• Motor protections build-in</li> </ul> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

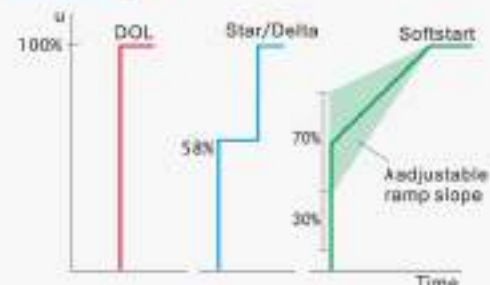
The controlling circuit boards in the ZSR softstarter have a protective coating to ensure a reliable operation even in tough environments like wastewater plants, where corrosive gases and acids may exist.

## Technical data:

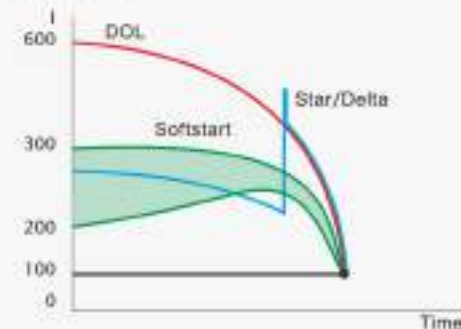
|                                     |                                                                          |
|-------------------------------------|--------------------------------------------------------------------------|
| Input Voltage                       | 220/400/500VAC 50/60Hz                                                   |
| Control Source Voltage              | 100-240VAC or 24VDC 50/60Hz                                              |
| Current class                       | 1.5-150A                                                                 |
| Initial Voltage                     | 30%-70%                                                                  |
| Start Slope                         | 1-30Sec                                                                  |
| Stop Slope                          | 0-30Sec                                                                  |
| Overload                            | 3 x I <sub>e</sub> for 7 Sec<br>Valid for 50 % on time and 50 % off time |
| Times of start per hour             | <5, 5-10 (light load or no-load)                                         |
| Overload grade                      | 10A                                                                      |
| Operation Environmental temperature | 0 °C to +50 °C (32 °F to 122 °F)                                         |
| Store temperature                   | -40 °C to +70 °C (-40 °F to 158 °F)                                      |
| Maximum altitude                    | 1000m (3280ft)                                                           |
| Ingress Protection grade            | IP21                                                                     |



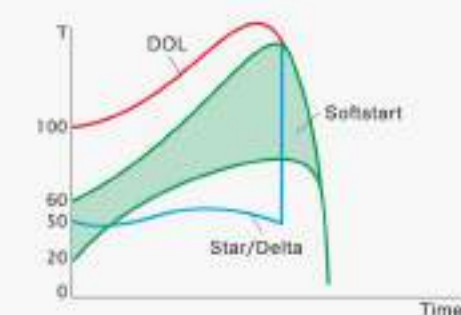
### Motor Voltage



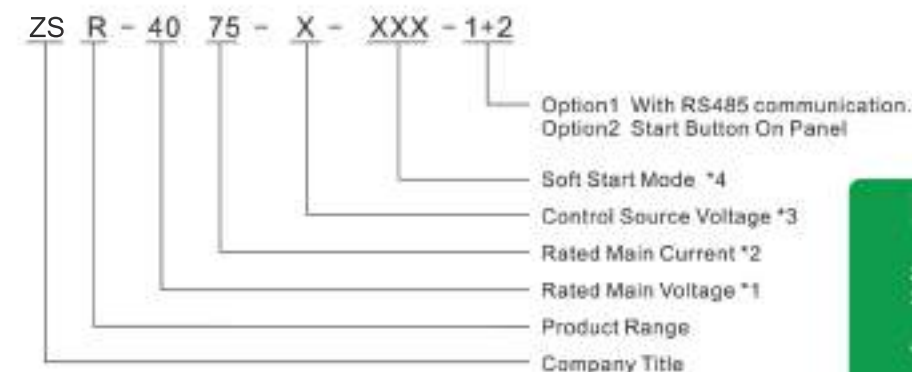
### Motor current



### Torque



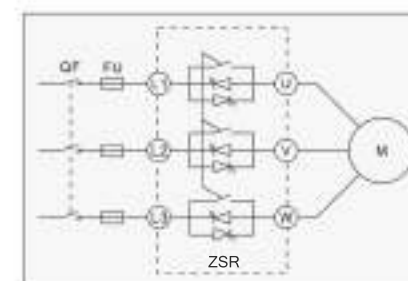
## Model description:



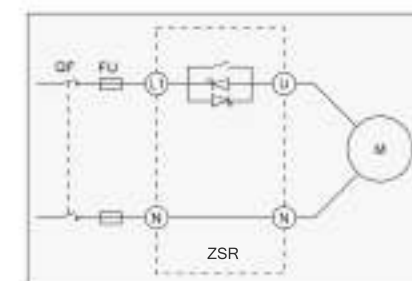
- ※
1. Rated Main Voltage 22 : 220V ; 40 : 400V ; 50 : 500 ;
  2. Rated Main Current 1.5-150A ;
  3. Control Source Voltage A : 100-240VAC ; B : 24VDC ;
  4. Soft Start Mode : 3P3 : Three-phase controlling ; 1P1 : Single-phase controlling ;

## Internal Control Diagram:

1. 3P3( Only Use For Three Phase Motor )

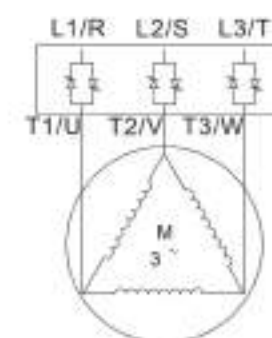


2. 1P1( Only Use For Single Phase Motor )

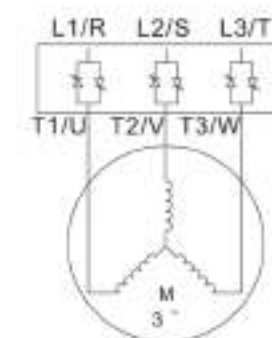


## Soft Starter Wiring Mode :

1. △ External Wiring



2. Y External Wiring



## Rated current

| Model           | Rated power of the motor |               |               | Parameters(Type3P3)      |                |              |
|-----------------|--------------------------|---------------|---------------|--------------------------|----------------|--------------|
|                 | 220V<br>Pe/kW            | 400V<br>Pe/kW | 500V<br>Pe/kW | Rated current<br>Ie<br>A | Structure<br>F | Weight<br>kg |
| ZSRXX 03-X-3P3  | 0.75                     | 1.5           | 2.2           | 3                        | A              | 1            |
| ZSRXX 4T5-X-3P3 | 1.1                      | 2.2           | 3.7           | 4.5                      | A              | 1            |
| ZSRXX 7T5-X-3P3 | 1.5                      | 3.7           | 5.5           | 7.5                      | A              | 1            |
| ZSRXX 11-X-3P3  | 2.2                      | 5.5           | 7.5           | 11                       | A              | 1            |
| ZSRXX 15-X-3P3  | 3.7                      | 7.5           | 11            | 15                       | B              | 1.4          |
| ZSRXX 22-X-3P3  | 5.5                      | 11            | 15            | 22                       | B              | 1.4          |
| ZSRXX 30-X-3P3  | 7.5                      | 15            | 18.5          | 30                       | C              | 2.4          |
| ZSRXX 37-X-3P3  | 11                       | 18.5          | 22            | 37                       | C              | 2.4          |
| ZSRXX 45-X-3P3  | 15                       | 22            | 30            | 45                       | C              | 2.4          |
| ZSRXX 60-X-3P3  | 18.5                     | 30            | 37            | 60                       | C              | 2.4          |
| ZSRXX 75-X-3P3  | 22                       | 37            | 45            | 75                       | C              | 2.4          |
| ZSRXX 90-X-3P3  | 25                       | 45            | 55            | 90                       | D              | 5            |
| ZSRXX 110-X-3P3 | 30                       | 55            | 75            | 110                      | D              | 5.2          |
| ZSRXX 150-X-3P3 | 37                       | 75            | 90            | 150                      | D              | 5.2          |

Note: 1. 1T5 means 1.5A, 4T5 means 4.5A, 7T5 means 7.5A in Rated current.  
 2. Other voltage classes can be made to order.

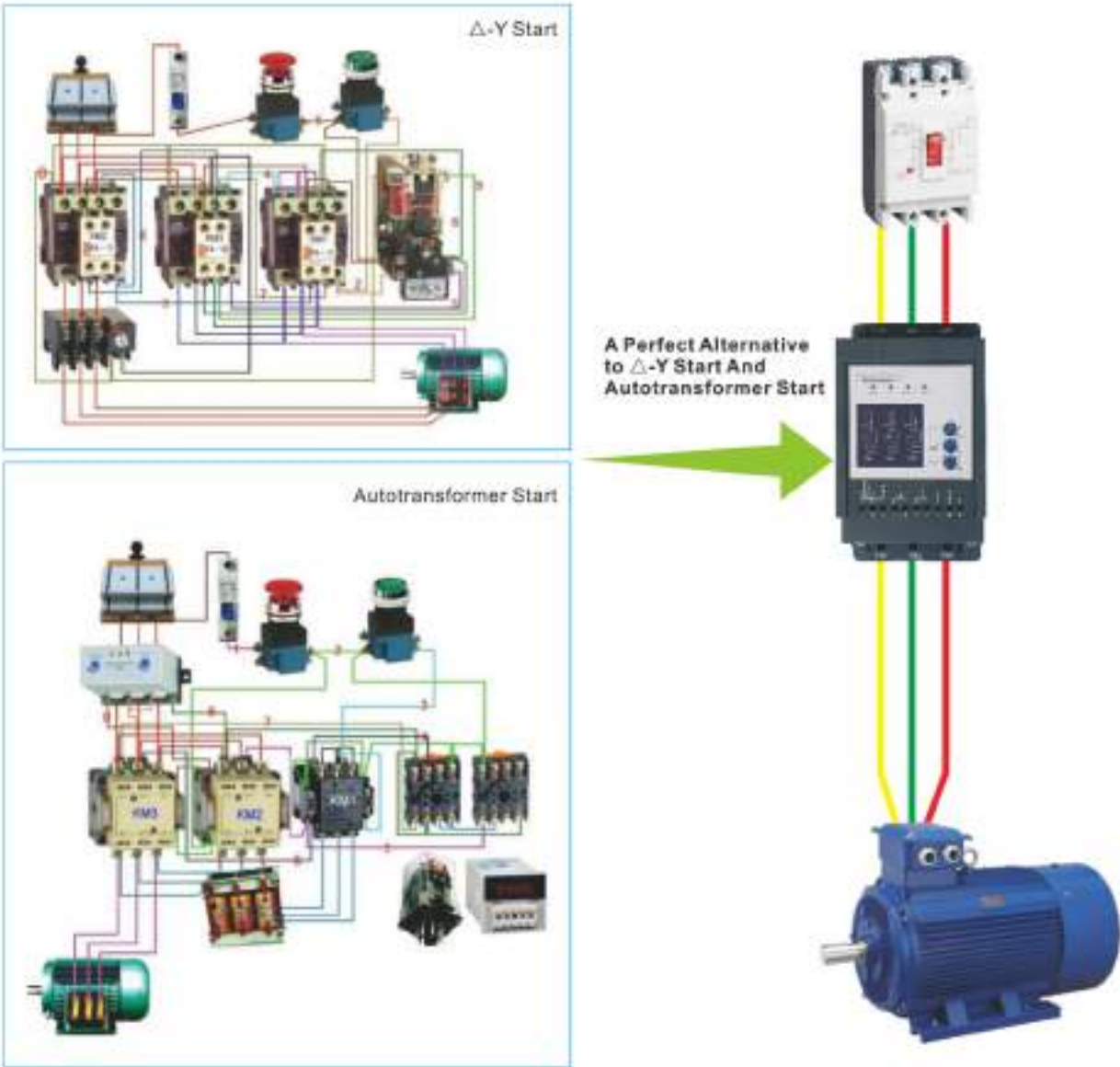
| Model          | Rated power of the motor |                  | Rated current<br>Ie<br>A | Structure<br>F | Weight<br>kg |
|----------------|--------------------------|------------------|--------------------------|----------------|--------------|
|                | 220V<br>Pe<br>kW         | 400V<br>Pe<br>kW |                          |                |              |
| ZSRXX 06-X-1P1 | 1.1                      | 1.5              | 6                        | A              | 1            |
| ZSRXX 09-X-1P1 | 1.5                      | 2.2              | 9                        | A              | 1            |
| ZSRXX 12-X-1P1 | 2.2                      | 3.7              | 12                       | A              | 1            |
| ZSRXX 20-X-1P1 | 3.7                      | 5.5              | 20                       | A              | 1            |
| ZSRXX 30-X-1P1 | 5.5                      | 7.5              | 30                       | C              | 2.4          |
| ZSRXX 37-X-1P1 | 7.5                      | 11               | 45                       | C              | 2.4          |

## Selection Guide

- Light Load Application:

For example pump, compressor, venting equipment, conveying equipment...select the ZSR soft starter based on rated power. (Select the model based on rated current when controlling heating equipment)
- Heavy Load Application:

For example, centrifugal fan, mixer, grinder, blender...Or other equipment started frequently in short time we recommend to choose a higher power grade softstarter.



## Reliable

### Perfect motor's protection

ZSR Combine the perfect protection function , It can deal with the abnormal state of electric power grid or motor , the powerful adaptability would ensure the stable operation.

## Energy-saving

### The built-in by-pass,

All range Bypass built in, save time, lower consume. when the motor operation at rated speed, the soft starter triggered by pass relay, so it would save the transistor heating and save energy consume. The bypass circuit is strictly screened and tested, help customer save the wiring and installation & check time. Meanwhile it will minimize the cabinet.

## Efficient

### Perfect pump control function

ZSR have many special functions to improve efficiency, for example the Continuous torque control for the pump.

## High-quality

### Non-contact start/stop motor control

The start and the stop process of ZSR with smooth current change and non surge close and non arcing break. Greatly prolongs the service life of the equipment.

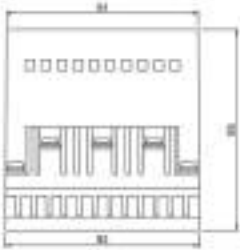
| General                         |                                                                                                                             |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| Frequency                       | 50/60Hz±5Hz                                                                                                                 |
| Rated Main Voltage              | 220-500±10% VAC (chosed by customer); 400VAC±10%(acquiescent)                                                               |
| Control Source Voltage          | 100-240VAC-15%+10% or 24VDC(chosed by customer); 100-240VAC±10%(acquiescent)                                                |
| The motor adapted               | Three-phase squirrel-cage induction motor                                                                                   |
| Times of start per hour         | <5 at 400% FLA                                                                                                              |
| Operating data                  |                                                                                                                             |
| Motor rated operational current | Motor full load current: 1.5-150A                                                                                           |
| Initial voltage                 | 30%~70%Un                                                                                                                   |
| Start Slope                     | 1-30 seconds                                                                                                                |
| Stop Slope                      | 0-30 seconds                                                                                                                |
| Motor protections               |                                                                                                                             |
| Over current                    | During start , operation , stop , output current over limit                                                                 |
| Unbalanced Current              | Output current unbalanced level beyond the setting                                                                          |
| I <sup>2</sup> t over load      | May set to 10A,10... overload protection base on the setting to delay protection stop                                       |
| Missing phase/No voltage        | Stop the softstarter when 1 or 2 phases failed Or no voltage input                                                          |
| Thyristor(SCR) overtemp         | Stop the softstarter when the radiator temperature rises above 80°C                                                         |
| Phase sequence                  | Forbid starting when the input phase sequence is wrong<br>( If the function is unnecessary, please tell us before ordering) |

Rapid fuse

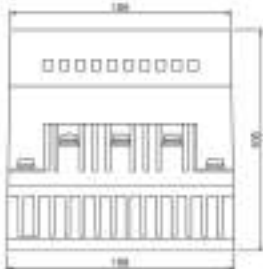
| Model           | SCRIT(A'S) | Fuse rating |
|-----------------|------------|-------------|
| ZSRXX 1T5-X-3P3 | 70         | 5A          |
| ZSRXX 2T2-X-3P3 | 150        | 10A         |
| ZSRXX 03-X-3P3  | 270        | 10A         |
| ZSRXX 4T5-X-3P3 | 610        | 16A         |
| ZSRXX 7T5-X-3P3 | 1700       | 25A         |
| ZSRXX 11-X-3P3  | 3630       | 32A         |
| ZSRXX 15-X-3P3  | 5000       | 40A         |
| ZSRXX 22-X-3P3  | 7500       | 50A         |
| ZSRXX 30-X-3P3  | 10000      | 63A         |
| ZSRXX 37-X-3P3  | 11000      | 100A        |
| ZSRXX 45-X-3P3  | 12000      | 160A        |
| ZSRXX 60-X-3P3  | 15000      | 200A        |
| ZSRXX 75-X-3P3  | 18000      | 250A        |
| ZSRXX 90-X-3P3  | 40000      | 315A        |
| ZSRXX 110-X-3P3 | 60000      | 315A        |
| ZSRXX 150-X-3P3 | 100000     | 400A        |

ZSR softstarters:

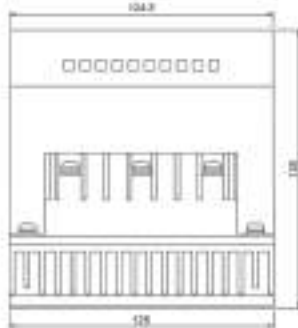
ZSR1.5~11A  
Model A



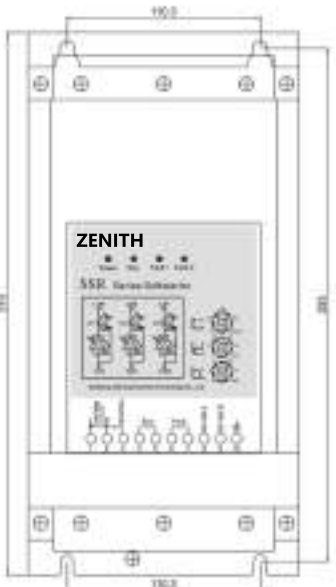
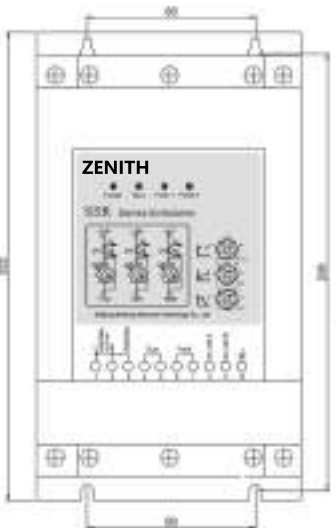
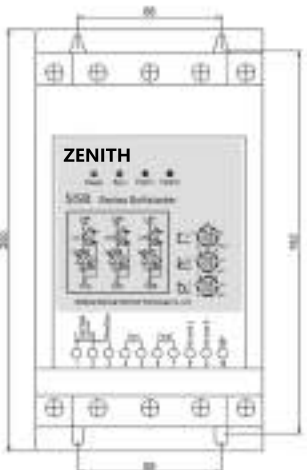
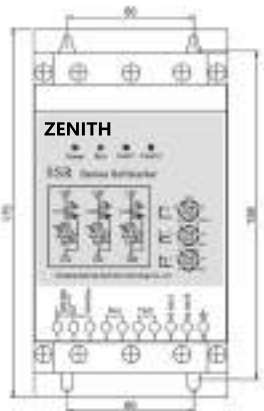
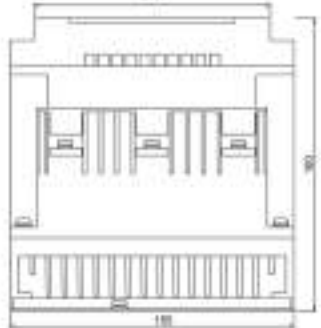
ZSR15~22A  
Model B



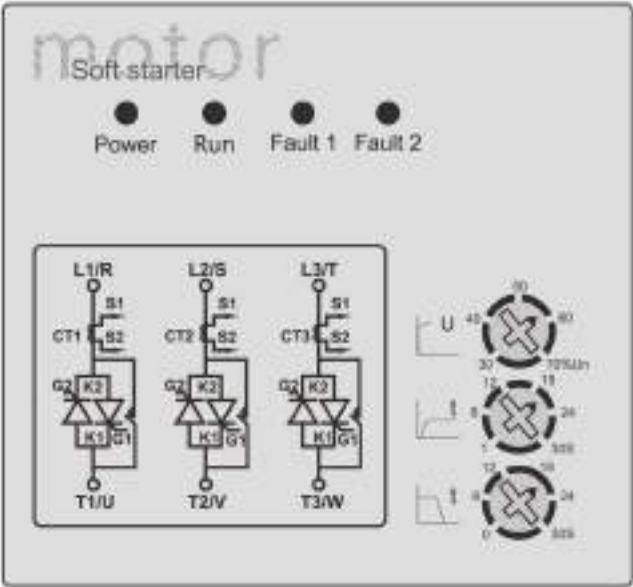
ZSR30~75A  
Model C



ZSR90~150A  
Model D



# Potentiometer Setting



## Adjustable potentiometer

- Initial voltage    Set initial voltage
- Start Slope       Set acceleration time
- Stop Slope       Set deceleration time

# Common load and Parameter Setting

## Slope starting mode

| Load                  | Start time | Stop time | Initial voltage |
|-----------------------|------------|-----------|-----------------|
| Boat propeller        | 15         | 0         | 45%             |
| Centrifugal fan       | 15         | 0         | 45%             |
| Centrifugal pump      | 15         | 5         | 45%             |
| Piston compressor     | 15         | 0         | 45%             |
| Rotary converter      | 15         | 0         | 45%             |
| Mixer                 | 20         | 0         | 45%             |
| Crusher               | 20         | 0         | 45%             |
| Spiral air compressor | 15         | 0         | 45%             |
| No-load motor         | 15         | 0         | 45%             |
| Band conveyor         | 15         | 0         | 45%             |
| Hot water pump        | 15         | 5         | 45%             |
| Air pump              | 15         | 0         | 45%             |

# Typical Wiring

**Dear customer:**  
After receiving the products sent by our company, please do not install and run directly. First, it should make a simple test according to the wiring drawings of experimental methods and steps provided by our company. After ensuring the operation of the soft starter, the wiring of the cabinet and motor correct. Then the test of whole system can be carried out.

## Test steps:

- 1.Connect 3 200W/220V lamps (H1~H3) with Y connection then connect to the output of the soft starter U, V and W, and also can test by connect the small motor.
- 2.Close the QF1 , connect the 380V AC to R, S and T of the soft starter's input terminal
- 3.Close the QF2 to make the 220V control power connect to the control terminals 1 and 2 of the soft starter.
- 4.Soft start: closed knob switch K1 (connect terminal 1, 3), bulb slowly lighten up. After the bulb is bright up, the bypass KM closes the soft start process.
- 5.Soft stop: disconnect K1 (disconnect terminal 1, 3), bypass KM disconnect, bulb slowly extinguish, after bulb is completely off, soft stop process is completed.

\*If the above experimental steps can not be carried out normally, we can preliminarily judge that the soft starter has been damaged. For more details, please contact the technical service department.

| Basic parameter setting |       |
|-------------------------|-------|
| Overload Trip           | 10    |
| Start                   | 8~12S |
| Stop                    | 2~4S  |
| UINI                    | 50%   |

